



**3M General Offices**  
3M Center  
St. Paul, MN 55144-1000  
1-800-364-3577 or (651) 737-6501 (24 hours)

8/16/2014 7:31:03 AM

## Safety Data Sheet

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Purchase Order #: 0104081  
Customer Number: FCR6055

CONTROL CO  
FARWEST CORROSION  
1714 ROTARY DR  
HUMBLE, TX 77338-5230  
United States of America

Dear CONTROL CO

Enclosed is the Safety Data Sheet (SDS)\* for the product that your company recently purchased from 3M.

Please forward the attached document(s) to the individual in your organization responsible for hazard communication.

If you are a distributor and resell this product, OSHA and EPA require that you transmit this SDS information to your customers at the time of first shipment or whenever you receive revised SDSs from 3M.

3M SDSs are available over the Internet at [www.3m.com/MSDSSearch](http://www.3m.com/MSDSSearch). You may also order a DVD of 3M SDSs by calling 1-800-364-3577.

3M is committed to meeting our customer requirements. Please contact your 3M customer service or sales representative if you have any questions. If you do not know whom to contact, please call the 3M Product Information Center at 1-800-364-3577.

**If you are not currently receiving 3M SDSs by e-mail and would like to do so, please contact our eSDS Administrator at [emsdsadmin@mmm.com](mailto:emsdsadmin@mmm.com) or by calling 651-736-5875.**

\*An Article Information Sheet (AIS) or Article Information Letter (AIL) may be enclosed in place of an SDS if the product is an article which does not require an SDS under the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.





## Safety Data Sheet

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<b>Document Group:</b>	16-0702-7	<b>Version Number:</b>	17.01
<b>Issue Date:</b>	05/02/14	<b>Supersedes Date:</b>	04/07/14

### SECTION 1: Identification

#### 1.1. Product identifier

SCOTCHKOTE 323 Patch, Brush, and Spray Grades, Part B

#### Product Identification Numbers

80-6116-1153-6, 80-6300-0060-4, 80-6300-0062-0, 80-6300-0248-5

#### 1.2. Recommended use and restrictions on use

##### Recommended use

Coating, Part B of 2 Part Liquid Epoxy Coating System

#### 1.3. Supplier's details

<b>MANUFACTURER:</b>	3M
<b>DIVISION:</b>	Electrical Markets Division
<b>ADDRESS:</b>	3M Center, St. Paul, MN 55144-1000, USA
<b>Telephone:</b>	1-888-3M HELPS (1-888-364-3577)

#### 1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

### SECTION 2: Hazard identification

#### 2.1. Hazard classification

Acute Toxicity (inhalation): Category 4.  
 Serious Eye Damage/Irritation: Category 1.  
 Skin Corrosion/Irritation: Category 1A.  
 Skin Sensitizer: Category 1.  
 Reproductive Toxicity: Category 2.  
 Specific Target Organ Toxicity (respiratory irritation): Category 3.  
 Specific Target Organ Toxicity (repeated exposure): Category 1.

#### 2.2. Label elements

##### Signal word

Danger

##### Symbols

Corrosion | Exclamation mark | Health Hazard |

**Pictograms****Hazard Statements**

Causes severe skin burns and eye damage.  
 May cause an allergic skin reaction.  
 Harmful if inhaled.  
 May cause respiratory irritation.  
 Suspected of damaging fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure:  
 respiratory system |

**Precautionary Statements****Prevention:**

Obtain special instructions before use.  
 Do not handle until all safety precautions have been read and understood.  
 Do not breathe dust/fume/gas/mist/vapors/spray.  
 Use only outdoors or in a well-ventilated area.  
 Wear protective gloves, protective clothing, and eye/face protection.  
 Do not eat, drink or smoke when using this product.  
 Wash thoroughly after handling.  
 Contaminated work clothing must not be allowed out of the workplace.

**Response:**

IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.  
 Continue rinsing.  
 Immediately call a POISON CENTER or doctor/physician.  
 If skin irritation or rash occurs: Get medical advice/attention.  
 Wash contaminated clothing before reuse.  
 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
 IF exposed or concerned: Get medical advice/attention.

**Storage:**

Store in a well-ventilated place. Keep container tightly closed.  
 Store locked up.

**Disposal:**

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

**2.3. Hazards not otherwise classified**

May cause chemical gastrointestinal burns. Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

8% of the mixture consists of ingredients of unknown acute oral toxicity.  
 21% of the mixture consists of ingredients of unknown acute dermal toxicity.  
 58% of the mixture consists of ingredients of unknown acute inhalation toxicity.

**SECTION 3: Composition/information on ingredients**

Ingredient	C.A.S. No.	% by Wt
P-TERT-BUTYLPHENOL	98-54-4	20 - 30 Trade Secret *
HYDROUS MAGNESIUM SILICATE	14807-96-6	20 - 30 Trade Secret *
PHENOL FORMALDEHYDE AMINE POLYMER	104242-08-2	5 - 10 Trade Secret *
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	1477-55-0	5 - 15 Trade Secret *
4-NONYL PHENOL, branched	84852-15-3	5 - 15 Trade Secret *
TRIMETHYLHEXAMETHYLENEDIAMINE	25620-58-0	5 - 15 Trade Secret *
C.I. PIGMENT GREEN 7	1328-53-6	1 - 3 Trade Secret *
POLYAMIDE	Unknown	1 - 3 Trade Secret *
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	64742-95-6	< 1 Trade Secret *
PHENOL, 2-ISONONYL-	27938-31-4	< 0.5 Trade Secret *

\*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

**Eye Contact:**

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

**If Swallowed:**

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

**4.2. Most important symptoms and effects, both acute and delayed**

See Section 11.1. Information on toxicological effects.

**4.3. Indication of any immediate medical attention and special treatment required**

Not applicable

**SECTION 5: Fire-fighting measures****5.1. Suitable extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

**5.2. Special hazards arising from the substance or mixture**

Closed containers exposed to heat from fire may build pressure and explode.

**Hazardous Decomposition or By-Products****Substance**

Carbon monoxide

Carbon dioxide

**Condition**

During Combustion

During Combustion

Oxides of Nitrogen

During Combustion

**5.3. Special protective actions for fire-fighters**

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

**6.2. Environmental precautions**

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

**6.3. Methods and material for containment and cleaning up**

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and SDS. Seal the container. Dispose of collected material as soon as possible.

**SECTION 7: Handling and storage****7.1. Precautions for safe handling**

Avoid breathing of vapors created during cure cycle. Avoid skin contact with hot material. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

**7.2. Conditions for safe storage including any incompatibilities**

Store in a well-ventilated place. Keep container tightly closed. Store away from heat. Store away from acids. Store away from oxidizing agents. Store away from areas where product may come into contact with food or pharmaceuticals. Keep/store away from clothing and other combustible materials.

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational exposure limits**

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	1477-55-0	Amer Conf of Gov. Indust. Hyg.	CEIL:0.1 mg/m3	Skin Notation
HYDROUS MAGNESIUM	14807-96-6	Amer Conf of	TWA(respirable fraction):2	

SILICATE		Gov. Indust. Hyg.	mg/m3	
HYDROUS MAGNESIUM SILICATE	14807-96-6	Chemical Manufacturer Rec Guid	TWA(as respirable dust):0.5 mg/m3	
HYDROUS MAGNESIUM SILICATE	14807-96-6	US Dept of Labor - OSHA	TWA concentration(as total dust):0.3 mg/m3;TWA concentration(respirable):0.1 mg/m3(2.4 millions of particles/cu. ft.);TWA:20 millions of particles/cu. ft.	
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	64742-95-6	Chemical Manufacturer Rec Guid	TWA:50 ppm(245 mg/m3)	

Amer Conf of Gov. Indust. Hyg. : American Conference of Governmental Industrial Hygienists  
 American Indust. Hygiene Assoc : American Industrial Hygiene Association  
 Chemical Manufacturer Rec Guid : Chemical Manufacturer's Recommended Guidelines  
 US Dept of Labor - OSHA : United States Department of Labor - Occupational Safety and Health Administration  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

- Full Face Shield
- Indirect Vented Goggles

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber  
 Polymer laminate

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

- Coveralls - Disposable, laminate
- Coveralls - Disposable, Rubber-coated
- Apron - polymer laminate

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>General Physical Form:</b>	Liquid
<b>Odor, Color, Grade:</b>	Viscous, Green, Strong Amine Odor
<b>Odor threshold</b>	<i>No Data Available</i>
<b>pH</b>	<i>No Data Available</i>
<b>Melting point</b>	<i>No Data Available</i>
<b>Boiling Point</b>	> 200 °F
<b>Flash Point</b>	> 200 °F [ <i>Test Method:</i> Pensky-Martens Closed Cup]
<b>Evaporation rate</b>	< 1 [ <i>Ref Std:</i> BUOAC=1]
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Flammable Limits(LEL)</b>	1 % volume
<b>Flammable Limits(UEL)</b>	7 % volume
<b>Vapor Pressure</b>	0.05 mmHg [ <i>Test Method:</i> Calculated] [ <i>Details:</i> at 25C, Raoult's Law]
<b>Vapor Density</b>	> 1 [ <i>Ref Std:</i> AIR=1]
<b>Density</b>	1.2 g/ml
<b>Specific Gravity</b>	1.2 [ <i>Ref Std:</i> WATER=1]
<b>Solubility in Water</b>	Slight (less than 10%)
<b>Solubility- non-water</b>	<i>No Data Available</i>
<b>Partition coefficient: n-octanol/ water</b>	<i>No Data Available</i>
<b>Autoignition temperature</b>	<i>No Data Available</i>
<b>Decomposition temperature</b>	<i>No Data Available</i>
<b>Viscosity</b>	13,000 - 20,000 centipoise [ <i>@ 72 °C</i> ] [ <i>Test Method:</i> Brookfield]
<b>Volatile Organic Compounds</b>	12 g/l [ <i>Details:</i> For coating mixture of Parts A and B]
<b>Percent volatile</b>	1.28 % volume
<b>VOC Less H2O &amp; Exempt Solvents</b>	<i>Not Applicable</i>

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

### 10.2. Chemical stability

Stable.

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

**10.4. Conditions to avoid**

None known.

**10.5. Incompatible materials**

Strong oxidizing agents

Reducing agents

**10.6. Hazardous decomposition products**

**Substance**

Ammonia

**Condition**

During Storage

Refer to section 5.2 for hazardous decomposition products during combustion.

**SECTION 11: Toxicological information**

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

**11.1. Information on Toxicological effects**

**Signs and Symptoms of Exposure**

**Based on test data and/or information on the components, this material may produce the following health effects:**

**Inhalation:**

Harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause target organ effects after inhalation.

**Skin Contact:**

May be harmful in contact with skin.

Corrosive (Skin Burns): Signs/symptoms may include localized redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

May cause target organ effects after skin contact.

**Eye Contact:**

Corrosive (Eye Burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

**Ingestion:**

May be harmful if swallowed.

Gastrointestinal Corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain; nausea; vomiting; and diarrhea; blood in the feces and/or vomitus may also be seen.

May cause target organ effects after ingestion.

**Target Organ Effects:**

**Single exposure may cause:**

Dermal Effects: Signs/symptoms may include changes in skin pigmentation and/or coloration.

**Prolonged or repeated exposure may cause:**

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Additional Information:**

Persons previously sensitized to amines may develop a cross-sensitization reaction to certain other amines.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE 2,000 - 5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE 1 - 5 mg/l
Overall product	Ingestion		No data available; calculated ATE 2,000 - 5,000 mg/kg
P-TERT-BUTYLPHENOL	Dermal	Rabbit	LD50 2,318 mg/kg
P-TERT-BUTYLPHENOL	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5.6 mg/l
P-TERT-BUTYLPHENOL	Ingestion	Rat	LD50 4,000 mg/kg
HYDROUS MAGNESIUM SILICATE	Dermal		LD50 Not available
HYDROUS MAGNESIUM SILICATE	Ingestion		LD50 Not available
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Dermal	Rabbit	LD50 > 2,000 mg/kg
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.8 mg/l
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Ingestion	Rat	LD50 980 mg/kg
4-NONYL PHENOL, branched	Dermal	Rabbit	LD50 > 2,000 mg/kg
4-NONYL PHENOL, branched	Ingestion	Rat	LD50 1,531 mg/kg
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	Rat	LD50 910 mg/kg
C.I. PIGMENT GREEN 7	Ingestion	Rat	LD50 > 5,000 mg/kg
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Dermal	Rabbit	LD50 > 2,000 mg/kg
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Inhalation-Vapor (4 hours)	Rat	LC50 > 5.2 mg/l
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
P-TERT-BUTYLPHENOL	Rabbit	Irritant

HYDROUS MAGNESIUM SILICATE	Rabbit	No significant irritation
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Rat	Corrosive
4-NONYL PHENOL, branched	Rabbit	Corrosive
TRIMETHYLHEXAMETHYLENEDIAMINE	Not available	Corrosive
C.I. PIGMENT GREEN 7	Rabbit	No significant irritation
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Rabbit	Irritant

### Serious Eye Damage/Irritation

Name	Species	Value
P-TERT-BUTYLPHENOL	Rabbit	Corrosive
HYDROUS MAGNESIUM SILICATE	Rabbit	No significant irritation
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Rabbit	Corrosive
4-NONYL PHENOL, branched	Rabbit	Corrosive
TRIMETHYLHEXAMETHYLENEDIAMINE	Rabbit	Corrosive
C.I. PIGMENT GREEN 7	Rabbit	No significant irritation
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Rabbit	Mild irritant

### Skin Sensitization

Name	Species	Value
P-TERT-BUTYLPHENOL	Human and animal	Some positive data exist, but the data are not sufficient for classification
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Guinea pig	Sensitizing
4-NONYL PHENOL, branched	Guinea pig	Not sensitizing
TRIMETHYLHEXAMETHYLENEDIAMINE	Guinea pig	Sensitizing
C.I. PIGMENT GREEN 7	Guinea pig	Not sensitizing
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Guinea pig	Not sensitizing

### Respiratory Sensitization

Name	Species	Value
HYDROUS MAGNESIUM SILICATE	Human	Not sensitizing

### Germ Cell Mutagenicity

Name	Route	Value
P-TERT-BUTYLPHENOL	In Vitro	Not mutagenic
HYDROUS MAGNESIUM SILICATE	In Vitro	Not mutagenic
HYDROUS MAGNESIUM SILICATE	In vivo	Not mutagenic
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	In Vitro	Not mutagenic
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	In vivo	Not mutagenic
4-NONYL PHENOL, branched	In Vitro	Not mutagenic
4-NONYL PHENOL, branched	In vivo	Not mutagenic
TRIMETHYLHEXAMETHYLENEDIAMINE	In vivo	Not mutagenic
C.I. PIGMENT GREEN 7	In Vitro	Some positive data exist, but the data are not sufficient for classification

### Carcinogenicity

Name	Route	Species	Value
P-TERT-BUTYLPHENOL	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification
HYDROUS MAGNESIUM SILICATE	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

### Reproductive Toxicity

### Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
P-TERT-BUTYLPHENOL	Ingestion	Not toxic to male reproduction	Rat	NOAEL 600 mg/kg/day	2 generation
P-TERT-BUTYLPHENOL	Ingestion	Some positive female reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 600 mg/kg/day	2 generation
P-TERT-BUTYLPHENOL	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 70 mg/kg/day	2 generation
HYDROUS MAGNESIUM SILICATE	Ingestion	Not toxic to development	Rat	NOAEL 1,600 mg/kg	during organogenesis
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Ingestion	Not toxic to female reproduction	Rat	NOAEL 450 mg/kg/day	1 generation
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 450 mg/kg	1 generation
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Ingestion	Not toxic to development	Rat	NOAEL 450 mg/kg/day	1 generation
4-NONYL PHENOL, branched	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	28 days
4-NONYL PHENOL, branched	Ingestion	Toxic to female reproduction	official classification	NOAEL Not available	
4-NONYL PHENOL, branched	Ingestion	Toxic to development	official classification	NOAEL Not available	
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	Not toxic to male reproduction	Rat	NOAEL 120 mg/kg/day	2 generation
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	Not toxic to development	Rat	NOAEL 120 mg/kg/day	2 generation
TRIMETHYLHEXAMETHYLENEDIAMINE	Ingestion	Some positive female reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 10 mg/kg/day	2 generation
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Inhalation	Not toxic to female reproduction	Rat	NOAEL 1,500 ppm	2 generation
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Inhalation	Not toxic to male reproduction	Rat	NOAEL 1,500 ppm	2 generation
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 500 ppm	2 generation

**Lactation**

Name	Route	Species	Value
4-NONYL PHENOL, branched	Ingestion	Rat	Does not cause effects on or via lactation

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
P-TERT-BUTYLPHENOL	Inhalation	respiratory irritation	May cause respiratory irritation	Rat	LOAEL 5.6 mg/l	4 hours
M-XYLENE-.ALPHA.ALPHA.'-DIAMINE	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Inhalation	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
LIGHT AROMATIC SOLVENT NAPHTHA	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	

(PETROLEUM)						
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**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
P-TERT-BUTYLPHENOL	Ingestion	endocrine system   liver   kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 600 mg/kg/day	2 generation
P-TERT-BUTYLPHENOL	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 200 mg/kg	6 weeks
HYDROUS MAGNESIUM SILICATE	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
HYDROUS MAGNESIUM SILICATE	Inhalation	pulmonary fibrosis   respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 18 mg/m3	113 weeks
M-XYLENE- .ALPHA.ALPHA.'- DIAMINE	Ingestion	endocrine system   blood   bone marrow	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 600 mg/kg/day	28 days
4-NONYL PHENOL, branched	Ingestion	endocrine system   hematopoietic system   liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg/day	28 days
4-NONYL PHENOL, branched	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 150 mg/kg/day	90 days
4-NONYL PHENOL, branched	Ingestion	heart   bone, teeth, nails, and/or hair   immune system   muscles   nervous system   respiratory system	All data are negative	Rat	NOAEL 150 mg/kg/day	90 days
TRIMETHYLHEXAMET HYLENEDIAMINE	Ingestion	hematopoietic system   liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 180 mg/kg/day	13 weeks

**Aspiration Hazard**

Name	Value
LIGHT AROMATIC SOLVENT NAPHTHA (PETROLEUM)	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

**Chemical fate information**

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

**SECTION 13: Disposal considerations**

**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty

drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): Not regulated

## SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

## SECTION 15: Regulatory information

### 15.1. US Federal Regulations

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - Yes    Delayed Hazard - Yes

### 15.2. State Regulations

Contact 3M for more information.

### 15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

### 15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: Other information

### NFPA Hazard Classification

Health: 3 Flammability: 1 Instability: 0 Special Hazards: None

Corrosive: Yes

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### HMIS Hazard Classification

Health: \*3 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® III) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® III ratings are to be used with a fully implemented HMIS® III program. HMIS® is a registered mark of the American Coatings Association (ACA).

<b>Document Group:</b>	16-0702-7	<b>Version Number:</b>	17.01
<b>Issue Date:</b>	05/02/14	<b>Supercedes Date:</b>	04/07/14

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